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(54) Title: TUNABLE LASER SOURCE WITH INTEGRATED OPTICAL AMPLIFIER

(57) Abstract: A laser assembly includes an epitaxial structure formed on a substrate. A separately controllable tunable laser resonator and external optical amplifier are formed in the epitaxial structure. At least a portion of the laser and amplifier share a common waveguide, which may have non-uniform optical or geometrical properties along the waveguide centerline or across a normal to the centerline.

**TUNABLE LASER SOURCE WITH INTEGRATED OPTICAL  
AMPLIFIER**  
**BACKGROUND OF THE INVENTION**

Field of the Invention:

5        This invention relates generally to laser assemblies, and more particularly to a widely tunable laser assembly with an integrated optical amplifier.

Brief Description of the Related Art:

10      Thin fibers of optical materials transmit light across a very broad frequency bandwidth and therefore communications data from a light source may be transmitted over such fibers over broad frequency ranges. At any particular frequency, a laser source must have high output power, narrow laser linewidth and good transmission performance through great distances of optical fiber.

15      In higher bandwidth communications systems, where many frequencies of laser light are transmitted along a fiber, there may be one or several laser sources. While a tunable laser source would be preferred, higher data capacity systems presently use multiple laser sources operating on different frequency channels to cover the wide fiber transmission bandwidth. This is the case since 20 appropriate laser sources are presently incapable of rapid, electronic frequency tuning without attendant deterioration of other significant figures-of-merit.

25      For example, at a fixed frequency, sampled grating distributed Bragg reflector (SGDBR) lasers have the high output power, narrow laser linewidth and good transmission performance necessary for an optical data network. While some SGDBR lasers can be rapidly tuned over more than 100 different transmission channels, two problems nevertheless prevent these devices from being employed in fiber optic communication systems. The most significant problem is the significant absorption of the mirror material. The resulting large cavity losses act to make the laser output power insufficient for the 30 requirements of a present-day communications system. A second problem is that the output power and frequency tuning are dependent on each other. This

coupling results in inadequate controllability for a present-day communications system.

What is needed, instead, is a device with a combination of sufficiently high output power for a high-bandwidth optical communications network and with frequency tuning controllability substantially independent of output power controllability.

## SUMMARY

Accordingly, an object of the present invention is to provide an integrated laser assembly that includes a tunable solid state laser and optical amplifier where all of the elements are fabricated in a common epitaxial layer structure.

Another object of the present invention is to provide an integrated laser assembly that includes a tunable solid state laser and optical amplifier with an output mode conditioned for transmission in an optical fiber.

Another object of the present invention is to provide an integrated laser assembly that includes a tunable laser and optical amplifier reducing optical feedback from the amplifier to the laser.

A further object of the present invention is to provide a tunable, integrated laser assembly where laser frequency control and output power control are substantially independent.

These and other objects of the present invention are achieved in a laser assembly that includes an epitaxial structure formed on a substrate. A tunable laser resonator and a separately controllable optical amplifier are formed in the common epitaxial structure. The amplifier is positioned outside of the laser resonator cavity to receive and adjust an output received from the laser, however, at least a portion of the laser and amplifier share a common waveguide.

In different embodiments of the present invention, properties of the common waveguide such as optical properties, or centerline curvature or cross-sectional are non-uniform along or the waveguide centerline or non-uniform across a normal to the centerline.

### BRIEF DESCRIPTION OF THE FIGURES

Figure 1A is a block diagram of a laser assembly that illustrates different functional elements of a laser assembly.

5 Figure 1B is a cross-sectional view of one embodiment of a widely tunable laser assembly of the present invention and the integration of materials with differing optical properties by an offset quantum well technique.

Figure 2A is a cross sectional view one embodiment of an amplifier illustrating several layer structures and the integration of two materials with differing optical properties by a selected area growth technique.

10 Figure 2B is a cross sectional view of the Figure 2 assembly illustrating one embodiment for the integration of materials with differing optical properties by a disordered well technique.

Figure 2C is a cross sectional view one embodiment of an amplifier illustrating one embodiment for the integration of several different band gap materials by a butt joint regrowth technique.

15 Figure 3A is a cross-sectional view of one embodiment of the Figure 1 optical amplifier element where a portion of the waveguide is curved and an interface between an active and a passive section is oblique.

20 Figure 3B is a cross-sectional view of one embodiment of the Figure 1 optical amplifier element where the amplifier includes a plurality of gain sections.

25 Figure 3C is a cross-sectional view of one embodiment of the Figure 1 optical amplifier element where the amplifier includes a flared waveguide.

Figure 3D is a cross-sectional view of one embodiment of the Figure 1 optical amplifier element where the amplifier includes a waveguide mode adapter.

### DETAILED DESCRIPTION

Figure 1A shows a schematic of an embodiment of the invention. In Figure 1A, laser assembly 100, waveguide 105, amplifier gain section 110, front resonator mirror 120, laser gain section 130, laser phase control section 140, back mirror 150 and electrical contact 160, epitaxial structure 170, laser 180, optical amplifier 190 and output facet 195 are shown.

5 In Figure 1A, laser assembly 100 comprises an integration of a laser and an optical amplifier, with the optical amplifier located external to the laser cavity. Front resonator mirror 120, laser gain section 130, laser phase control section 140, and back mirror 150 form a SGDBR-type laser 180 in epitaxial structure 170. The front and back mirrors define a laser cavity. Amplifier gain section 105 and a portion of waveguide 105 define optical amplifier 190.

10 As shown in Figure 1A, despite being external to the laser cavity, the optical amplifier shares a common epitaxial structure 170 with the laser. Epitaxial structure 170 is formed on a substrate (not shown) by processes well-known in the art of semiconductor fabrication. By tailoring optical properties (such as band gap) of different portions of the epitaxial structure, both optically active and optically passive sections can be fabricated in a common structure. Examples of optically active sections of the embodiment shown in Figure 1 are gain sections 110 and 130, phase control section 140 and 15 15 mirrors 110 and 150. An example of an optically passive section is the portion of waveguide 105 proximal to output facet 195.

20 According to the invention, at least a portion of laser 180 and optical amplifier 190 share a common waveguide 105. Different portions of the common waveguide may extend through optically active or passive regions. A common waveguide for the laser and optical amplifier enables the output from the laser to be directly coupled into the amplifier.

25 In the embodiment of Figure 1A, amplifier 190 is external to the resonant cavity of laser 180 formed by mirrors 120 and 150. Moreover, amplifier gain section 110 is separately controllable from the laser and is adjustable to increase or decrease the light intensity and output power. The SGBDR laser elements may be controlled separately from the amplifier to tune the laser frequency and otherwise control the input to the optical amplifier. By this arrangement of elements, power amplification and tuning functions are substantially uncoupled.

30 In the embodiment of Figure 1A, optical amplifier 190 has an active section and a passive section. The active section, amplifier gain section 110, is substantially straight. The passive section of waveguide 105 is curved and

intersects output facet 195 at an oblique angle. Both waveguide curvature and the oblique intersection with the output facet act to prevent reflections at the output facet from coupling back into the optical amplifier and laser 180.

Figure 1B shows a longitudinal cross section of a laser assembly 100 of Figure 1A. In Figure 1B, laser assembly 100, waveguide 105, amplifier gain section 110, front resonator mirror 120, laser gain section 130, laser phase control section 140, back mirror 150 and electrical contact 160, epitaxial structure 170, laser 180, optical amplifier 190, output facet 195, p type semiconductor layer 125, n-type semiconductor layer 115, mirror sampling period 135, offset quantum wells 145 and stop etch layer 155 are shown.

In Figure 1B waveguide 105 is formed between p-type and n-type semiconductor layers 125 and 115, respectively. Mirrors 120 and 150 are formed by sample gratings etched in waveguide 105 with sampling period 105, as is well-understood in the art.

Figure 1B illustrates the structure resulting from an offset quantum well technique for optically active and passive section formation. According to the offset quantum well technique, the optically active sections have multiple quantum well layers 145 grown in a region offset from waveguide 105. The multiple quantum well layers are separated from the waveguide by a thin stop etch layer 155. Removal of quantum wells, by etching for example, forms optically passive sections.

Figures 2A-2C illustrate cross-sectional structures over a portion of laser assembly 100 (see Figure 1) resulting from different techniques for forming optically active and passive sections and their junctions. Figure 2A illustrates a cross-sectional structure over a portion of laser assembly 100 (see Figure 1) resulting from a selected area regrowth technique. The selected area regrowth technique uses a dielectric mask to selectively control the growth rate and composition over different areas of the epitaxial structure. Thus, the material's bandgap can be shifted in certain sections making the material in that section passive or non-absorbing at desired wavelengths. In Figure 2A, optically passive section 210, optically active section 220, bandgap-shifted quantum wells 230, active section quantum wells 240, and waveguide 105 (see

Figure 1A-1B) are shown. In Figure 2A, different portions of waveguide 105 are optically active or passive due to bandgap-shifting of the quantum wells within the waveguide.

Figure 2B illustrates a cross-sectional structure over a portion of laser assembly 100 (see Figure 1) resulting from a selected area disordering technique for forming optically active and passive sections. The selected area disordering technique uses a dielectric cap or ion implantation to introduce vacancies which can be diffused through an active region to disorder the quantum wells by intermixing them. This disordering shifts quantum well bandgaps, creating optically passive waveguide sections.

In Figure 2B, optically passive section 210, optically active section 220, disordered wells 250, active section multiple quantum wells 260, and waveguide 105 (see Figure 1A-1B) are shown. In Figure 2B, different portions of waveguide 105, sections 210 and 220, are optically active or passive due to the organization of the quantum wells within the waveguide material.

Figure 2C illustrates a cross-sectional structure over a portion of laser assembly 100 (see Figure 1) resulting from a butt joint regrowth technique for forming optically active and passive sections. According to the butt joint regrowth technique, the entire waveguide is etched away in optically passive sections and an optically passive waveguide is grown again. The newly grown portion of the waveguide is butted up against the active waveguide. In Figure 2B, optically passive section 210, optically active section 220, active, butt-joint interface 270, passive waveguide section 275, active waveguide section 285 and waveguide 105 (see Figure 1A-1B) are shown. In Figure 2B, active waveguide section 285 and passive waveguide section 275 are separated by a distinct large gradient butt-joint interface 270 as a result of the etch removal process.

Figures 3A-3D are plan views, illustrating different embodiments of optical amplifier 190 (see Figure 1). In Figures 3A-3D optical amplifier 190, waveguide 105, epitaxial structure 170, output facet 195, active amplifier section 310 passive amplifier section 320, active-passive junction 330, curved

waveguide portion 340, flared waveguide portions 350 and 355 and waveguide mode adapter 360 are shown.

5 In Figure 3A, optical amplifier 190 has an active amplifier section 310 combined with a passive amplifier section 320, where the passive amplifier section includes curved waveguide portion 340. The curved waveguide portion intersects output facet 195 at an oblique angle. Both the waveguide curvature and oblique intersection significantly reduces the amount of light reflecting from the output facet back into the amplifier and laser. Active-passive junction 330 is preferably oblique to a centerline of waveguide 105 so that any 10 reflections from this interface coupling back into the amplifier and laser will be reduced. However, alternate embodiments may have active-passive junction 330 substantially normal to a centerline of the waveguide.

15 Figure 3B shows an alternate embodiment where the amplifier active section has been segmented into a plurality of active sections in order to increase the amplifier output power and reduce a noise figure. In this embodiment shown in Figure 3B, the amplifier active section is segmented into two amplifier active sections 310 that may be independently controllable. Other embodiments have more than two amplifier active sections. This segmenting of the amplifier enables the use of different bias points for the different sections. 20 Having a plurality of amplifier stages allows higher saturated output powers to be reached with better noise performance.

25 Figure 3C shows an alternate embodiment where a waveguide portion in the amplifier active section is flared, or tapered, to increase the saturated output power. Flared waveguide portion 350 increases the amplifier active volume as compared to the embodiment shown in Figure 3A and decreases the photon density. To accomplish this effectively without introducing significant fiber coupling difficulties it is preferable to use an adiabatic flare, wherein there is no energy transfer across optical modes over the flare to a wider waveguide cross-section. In a preferred embodiment, a second flared-down section 355 to 30 a narrow waveguide cross-section is positioned in the amplifier optically passive section 320 since it is difficult to couple effectively from a wide waveguide into a single mode fiber at output facet 195. In a preferred

embodiment, such a flared-down portion is before a curved waveguide portion 340, otherwise, higher order modes will be excited when curving the wide waveguide.. In the embodiment shown in Figure 3C, active-passive junction 330 is angled so that any reflections from this interface coupling back into the 5 amplifier and laser will be reduced.

Figure 3D shows another embodiment including a waveguide mode adapter. A waveguide mode adapter is preferred in many embodiments to enlarge the optical mode near output facet 195 so that it is more closely matched to the mode in an optical fiber that, as an element in a communications system, 10 may carry the light away from the output facet. Including a waveguide mode adapter thus reduces the fiber coupling loss and increases the alignment tolerances between laser assembly 100 (see Figure 1) and an optical fiber of another system. An embodiment of a waveguide mode adapter includes a section of passive waveguide wherein the waveguide's cross sectional is varied 15 to expand the waveguide optical mode in an adiabatic manner.

The foregoing description of a preferred embodiment of the invention has been presented for purposes of illustration and description. It is not intended to be exhaustive or to limit the invention to the precise forms disclosed. Obviously, many modifications and variations will be apparent to practitioners skilled in this art. It is intended that the scope of the invention be 20 defined by the following claims and their equivalents.

## CLAIMS

What is claimed is:

1. A diode laser assembly, comprising:
  - a substrate;
  - 5 an epitaxial structure formed on the substrate;
  - a laser formed in the epitaxial structure; and
  - an amplifier formed in the epitaxial structure, at least a portion of the laser and amplifier sharing a common waveguide.
2. The laser assembly of claim 1 wherein the common waveguide has non-uniform optical properties along its centerline.
- 10 3. The laser assembly of claim 1 wherein the common waveguide has non-uniform cross-sectional area along its centerline.
4. The laser assembly of claim 1 wherein the common waveguide has non-uniform curvature along its centerline.
- 15 5. The laser assembly of claim 1 wherein the common waveguide has non-uniform optical properties normal to its centerline.
6. The assembly of claim 1, wherein the amplifier includes at least one active region and at least one passive region.
- 20 7. The assembly of claim 6, wherein the waveguide extends through an active region and a passive region.
8. The assembly of claim 7, wherein a portion of the waveguide in the amplifier is curved.
9. The assembly of claim 7, wherein at least a portion of the waveguide in a passive region of the amplifier is curved.
- 25 10. The assembly of claim 7, wherein a portion of the waveguide in the amplifier is curved and the amplifier includes a flared waveguide section.
11. The assembly of claim 7, wherein an interface between the active region and the passive region is oblique to a centerline of the waveguide.
- 30 12. The assembly of claim 7, wherein an interface between the active region and the passive region is substantially normal to a centerline of the waveguide.

13. The assembly of claim 7, wherein an end of the waveguide in the amplifier terminates at an oblique angle to an output facet.
14. The assembly of claim 6, wherein the waveguide includes a waveguide mode adapter.
- 5 15. The assembly of claim 1, wherein at least a portion of the waveguide is flared.
16. The assembly of claim 23, wherein a flared portion of the waveguide is in an active region.
- 10 17. The assembly of claim 23, wherein a flared portion of the waveguide is in a passive region.
18. The assembly of claim 1, wherein the waveguide includes an active section.
19. The assembly of claim 18, wherein the active section of the waveguide is positioned in the first active section of the amplifier.
- 15 20. The assembly of claim 18, wherein the active section of the waveguide is positioned in the second active section of the amplifier.
21. The assembly of claim 6, wherein the first active region has a oblique distal face.
22. The assembly of claim 1, wherein the amplifier includes a plurality of independently controllable active regions.
- 20 23. The assembly of claim 22, wherein a first and a second active region are separated by a passive region.
24. The assembly of claim 23, wherein the first active region has a oblique distal face.
- 25 25. The assembly of claim 32, wherein the second active region has a oblique proximal face.
26. The assembly of claim 23, wherein the oblique distal face of the first active region is parallel to the oblique proximal face of the second active region.
- 30 27. The assembly of claim 23, wherein the second active region has a oblique distal face.

28. The assembly of claim 27, wherein the proximal face and the distal face of the second region are parallel.

29. The assembly of claim 1, wherein the epitaxial structure has areas of differing optical properties.

5 30. The assembly of claim 1, wherein the laser includes a mode selection element.

31. The assembly of claim 30, wherein the mode selection element is a controllable phase shifting element.

10 32. The assembly of claim 1, wherein the laser includes first and second reflectors and at least one of the first and second reflectors is tunable.

33. The assembly of claim 32, wherein at least one of the first and second reflectors is a distributed reflector.

34. The assembly of claim 32, wherein both of the first and second reflectors are distributed reflectors.

15 35. The assembly of claim 32, wherein at least one of the first and second reflectors is a distributed Bragg reflector.

36. The assembly of claim 32, wherein each of the first and second reflectors is a distributed Bragg reflector.

20 37. The assembly of claim 32, wherein a maximum reflectivity of at least one of the first and second reflectors is tunable.

38. The assembly of claim 32, wherein a maximum reflectivity of each of the first and second reflectors is tunable.

39. The assembly of claim 32, wherein the maximum reflectivities of each of the first and second reflectors are tunable relative to each other.

25 40. The assembly of claim 1, wherein the laser has a multi-active region gain medium.

41. The assembly of claim 32, wherein the laser includes a controllable amplifier positioned outside of the laser.

30 42. The assembly of claim 32, wherein the laser includes a controllable attenuator positioned outside of the laser.

43. The assembly of claim 32, wherein the laser includes an attenuator and at least one amplifier positioned outside of the laser.

44. A diode laser assembly, comprising:  
a first semiconductor layer in an epitaxial structure;  
a second semiconductor layer formed in the epitaxial structure, the first  
and second semiconductor layers having different dopings;  
5 a waveguide layer formed between the first and second semiconductor  
layers, the first waveguide layer including a waveguide, a first reflector and a  
second reflector;  
a optically active medium disposed between the first and second  
reflectors, the first and second reflectors defining a laser cavity; and  
10 an amplifier formed in the epitaxial structure, wherein the laser cavity  
and the amplifier are optically aligned.

45. The assembly of claim 44, wherein the amplifier includes a first  
active region and a passive region.

46. The assembly of claim 45, wherein the waveguide extends  
15 through at least a portion of the amplifier.

47. The assembly of claim 66, wherein the waveguide extends  
through the first active region and the passive region.

48. The assembly of claim 57, wherein a distal portion of the  
waveguide in the amplifier is curved.

20 49. The assembly of claim 57, wherein a distal end of the waveguide  
in the amplifier terminates at an oblique angle to an output facet.

50. The assembly of claim 66, wherein the waveguide includes a  
mode adapter.

25 51. The assembly of claim 44, wherein at least a portion of the  
waveguide is flared.

52. The assembly of claim 44, wherein the waveguide includes an  
active section.

53. The assembly of claim 52, wherein the active section of the  
waveguide is positioned in the first active section of the amplifier.

30 54. The assembly of claim 52, wherein the active section of the  
waveguide is positioned in the second active section of the amplifier.

55. The assembly of claim 45, wherein the first active region has an oblique distal face.

56. The assembly of claim 45, wherein the amplifier includes a second active region.

5 57. The assembly of claim 66, wherein the first and second active regions are separated by a passive region.

58. The assembly of claim 57, wherein the first active region has an oblique distal face.

10 59. The assembly of claim 58, wherein the second active region has an oblique proximal face.

60. The assembly of claim 59, wherein the oblique distal face of the first active region is parallel to the oblique proximal face of the second active region.

15 61. The assembly of claim 59, wherein the second active region has an oblique distal face.

62. The assembly of claim 61, wherein the proximal face and the distal face of the second region are parallel.

63. The assembly of claim 44, wherein the epitaxial structure has areas of differing optical properties.

20 64. The assembly of claim 44, wherein the laser includes a mode selection element.

65. The assembly of claim 64, wherein the mode selection element is a controllable phase shifting element.

25 66. The assembly of claim 44, wherein at least one of the first and second reflectors is tunable.

67. The assembly of claim 66, wherein at least one of the first and second reflectors is a distributed reflector.

68. The assembly of claim 66, wherein both of the first and second reflectors is a distributed reflector.

30 69. The assembly of claim 66, wherein at least one of the first and second reflectors is a distributed Bragg reflector.

70. The assembly of claim 66, wherein each of the first and second reflectors is a distributed Bragg reflector.

71. The assembly of claim 66, wherein a maximum reflectivity of at least one of the first and second reflectors is tunable.

5 72. The assembly of claim 66, wherein a maximum reflectivity of each of the first and second reflectors is tunable.

73. The assembly of claim 66, wherein the maximum reflectivities of each of the first and second reflectors are tunable relative to each other.

10 74. The assembly of claim 66, wherein the laser includes a controllable amplifier positioned outside of the laser.

75. The assembly of claim 66, wherein the laser includes a controllable attenuator positioned outside of the laser.

76. The assembly of claim 66, wherein the laser includes an attenuator and at least one amplifier positioned outside of the resonant cavity.

15 77. A method of generating an optical signal, comprising:  
providing a diode laser assembly including an epitaxial structure formed on a substrate, a laser and an amplifier formed in the epitaxial structure, at least a portion of the laser and amplifier sharing a common waveguide;

producing a tunable laser output from the laser;

20 coupling the laser output into the amplifier along the common waveguide; and

generating an optical signal from the amplifier.

25 78. The method of claim 77, wherein the optical signal is generated while controlling an intensity of the laser output and maintaining a constant laser wavelength.

79. The method of claim 77, wherein the optical signal is tunable.

80. The method of claim 77, wherein the optical signal is tunable within a range of at least 15 nm.

30 81. The method of claim 77, wherein optical signal is tunable over a tuning range while maintaining a substantially constant output power.

82. The method of claim 77, wherein optical signal is tunable over a tuning range of at least 15 nm while maintaining a substantially constant output power.

5 83. The method of claim 77, wherein the optical signal is generated while alternating a propagation direction of the laser output within the amplifier.

84. The method of claim 77, wherein the optical signal is generated while minimizing back reflections into the laser.

85. The method of claim 77, wherein the optical signal is generated while altering at least one optical mode in the amplifier.

10 86. The method of claim 77, wherein altering the optical modes is an adiabatic mode expansion.

87. The method of claim 77, wherein the optical signal is generated while selectively exciting waveguide modes in the amplifier.

88. A method of generating an optical signal, comprising:

15 providing a diode laser assembly including first and second semiconductor layers in an epitaxial structure, a waveguide with at least two grating sections and a tapered section, the waveguide being formed between the first and second semiconductor layers, and a laser and an amplifier formed in the epitaxial structure;

20 producing a tunable laser output between the grating sections of the waveguide;

coupling the laser output into the amplifier;

propagating the laser output in the tapered section of the waveguide in the amplifier; and

25 generating an optical signal from the amplifier.

89. The method of claim 88, wherein the optical signal is generated while controlling an intensity of the laser output and maintaining a constant laser wavelength.

90. The method of claim 88, wherein the optical signal is tunable.

30 91. The method of claim 88, wherein the optical signal is tunable within a range of at least 15 nm.

92. The method of claim 88, wherein optical signal is tunable over a tuning range while maintaining a substantially constant output power.

93. The method of claim 88, wherein optical signal is tunable over a tuning range of at least 15 nm while maintaining a substantially constant output power.

94. The method of claim 88, wherein the optical signal is generated while alternating a propagation direction of the laser output within the amplifier.

95. The method of claim 88, wherein the optical signal is generated while minimizing back reflections into the laser.

96. The method of claim 88, wherein the optical signal is generated while altering at least one optical mode in the amplifier.

97. The method of claim 96, wherein altering the optical modes is an adiabatic mode expansion.

98. The method of claim 88, wherein the optical signal is generated while selectively exciting waveguide modes in the amplifier.

99. A method of making a diode laser assembly, comprising:  
providing a substrate;  
forming an epitaxial structure on the substrate, the epitaxial structure having optically active and optically inactive areas;  
forming a waveguide layer in the epitaxial structure; and  
forming a laser and an amplifier in the epitaxial structure containing the waveguide layer.

100. The method of claim 99, wherein the optically active areas of the epitaxial structure are formed using off-set quantum wells.

101. The method of claim 99, wherein the optically inactive areas are formed by a selective area growth.

102. The method of claim 99, wherein the optically inactive areas are formed by a selective area growth using a dielectric mask.

103. The method of claim 99, wherein the optically inactive areas are formed by selective area disordering.

104. The method of claim 99, wherein the optically inactive areas are formed by butt joint regrowth.

105. The method of claim 99, wherein the optically inactive areas are formed with multiple quantum well layers grow on top of the waveguide layer.

106. The method of claim 99, further comprising:  
forming areas of different bandgaps in the epitaxial structure.

5 107. The method of claim 99, further comprising:  
bombarding at least a portion of the epitaxial structure with ions; and  
tailoring a bandgap the at least a portion of the epitaxial structure to  
create a gain medium of the laser.

108. The method of claim 107, further comprising:  
10 annealing at least a portion of the epitaxial structure to diffuse impurities  
and vacancies in a selected region of the epitaxial structure to determine the  
region's optical properties.

109. The method of claim 102, wherein the ions have an energy no  
greater than about 200 eV.

15 110. The method of claim 99, wherein the amplifier includes a first  
active region and a passive region.

111. The method of claim 110, wherein the waveguide extends  
through at least a portion of the amplifier.

20 112. The method of claim 111, wherein the waveguide extends  
through the first active region and the passive region.

113. The method of claim 112, wherein a distal portion of the  
waveguide in the amplifier is curved.

25 114. The method of claim 112, wherein a distal portion of the  
waveguide in the amplifier is curved and the amplifier includes a tapered  
section.

115. The method of claim 112, wherein a distal end of the waveguide  
in the amplifier terminates at an oblique angle to an output facet.

116. The method of claim 99, wherein at least a portion of the  
waveguide is tapered.

30 117. The method of claim 99, wherein the waveguide includes an  
active section.

118. The method of claim 117, wherein the active section of the waveguide is positioned in the first active section of the amplifier.

119. The method of claim 117, wherein the active section of the waveguide is positioned in the second active section of the amplifier.

5 120. The method of claim 110, wherein the first active region has a tapered distal face.

121. The method of claim 110, wherein the amplifier includes a second active region.

10 122. The method of claim 121, wherein the first and second active regions are separated by a passive region.

123. The method of claim 122, wherein the first active region has a tapered distal face.

124. The method of claim 123, wherein the second active region has a tapered proximal face.

15 125. The method of claim 124, wherein the tapered distal face of the first active region is parallel to the tapered proximal face of the second active region.

126. The method of claim 124, wherein the second active region has a tapered distal face.

20 127. The method of claim 126, wherein the proximal face and the distal face of the second region are parallel.

128. The method of claim 99, wherein the laser includes first and second reflectors, at least one of the first and second reflectors being a distributed Bragg reflector.

25 129. The method of claim 128, wherein a maximum reflectivity of at least one of the first and second reflectors is tunable.

130. The method of claim 129, wherein the maximum reflectivities of each of the first and second reflectors are tunable relative to each other.

30 131. A method of making a diode assembly, comprising:  
providing a substrate;

forming a first semiconductor layer and a second semiconductor layer in an epitaxial structure having optically active and optically in-active areas, the first and second semiconductor layers having different dopings; and

5 forming a first waveguide layer between the first and second semiconductor layers, the first waveguide layer including an amplifier, a first reflector, a second reflector and a gain medium, the first and second reflectors defining a laser cavity.

132. The method of claim 131, wherein the optically active areas in the epitaxial structure are formed using off-set quantum wells.

10 133. The method of claim 131, wherein the optically inactive areas in the epitaxial structure are formed by a selective area growth.

134. The method of claim 131, wherein the optically inactive areas are formed by a selective area growth using a dielectric mask.

15 135. The method of claim 131, wherein the optically inactive areas are formed by selective area disordering.

136. The method of claim 131, wherein the optically inactive areas are formed by butt joint regrowth.

20 137. The method of claim 131, wherein the optically inactive areas are formed with multiple quantum well layers grow on top of the waveguide layer.

138. The method of claim 131, further comprising:

forming areas of different bandgaps in the epitaxial structure.

25 139. The method of claim 131, further comprising:  
bombarding at least a portion of the epitaxial structure with ions; and  
tailoring a bandgap the at least a portion of the epitaxial structure to  
create a gain medium of the laser.

140. The method of claim 139, further comprising:  
annealing at least a portion of the epitaxial structure to diffuse impurities  
and vacancies in a selected region of the epitaxial structure to determine the  
30 region's optical properties.

141. The method of claim 134, wherein the ions have an energy no greater than about 200 eV.

142. The method of claim 131, wherein the amplifier includes a first active region and a passive region.

143. The method of claim 142, wherein the waveguide layer includes a waveguide that extends through at least a portion of the amplifier.

5 144. The method of claim 143, wherein the waveguide extends through the first active region and the passive region.

145. The method of claim 144, wherein a distal portion of the waveguide in the amplifier is curved.

10 146. The method of claim 144, wherein a distal portion of the waveguide in the amplifier is curved and the amplifier includes a tapered section.

147. The method of claim 144, wherein a distal end of the waveguide in the amplifier terminates at an oblique angle to an output facet.

15 148. The method of claim 143, wherein at least a portion of the waveguide is tapered.

149. The method of claim 143, wherein the waveguide includes an active section.

150. The method of claim 149, wherein the active section of the waveguide is positioned in the first active section of the amplifier.

20 151. The method of claim 149, wherein the active section of the waveguide is positioned in the second active section of the amplifier.

152. The method of claim 142, wherein the first active region has a tapered distal face.

25 153. The method of claim 142, wherein the amplifier includes a second active region.

154. The method of claim 153, wherein the first and second active regions are separated by a passive region.

155. The method of claim 154, wherein the first active region has a tapered distal face.

30 156. The method of claim 155, wherein the second active region has a tapered proximal face.

157. The method of claim 156, wherein the tapered distal face of the first active region is parallel to the tapered proximal face of the second active region.

5 158. The method of claim 156, wherein the second active region has a tapered distal face.

159. The method of claim 158, wherein the proximal face and the distal face of the second region are parallel.

160. The method of claim 131, wherein at least one of the first and second reflectors is a distributed Bragg reflector.

10 161. The method of claim 160, wherein a maximum reflectivity of at least one of the first and second reflectors is tunable.

162. The method of claim 161, wherein the maximum reflectivities of each of the first and second reflectors are tunable relative to each other.

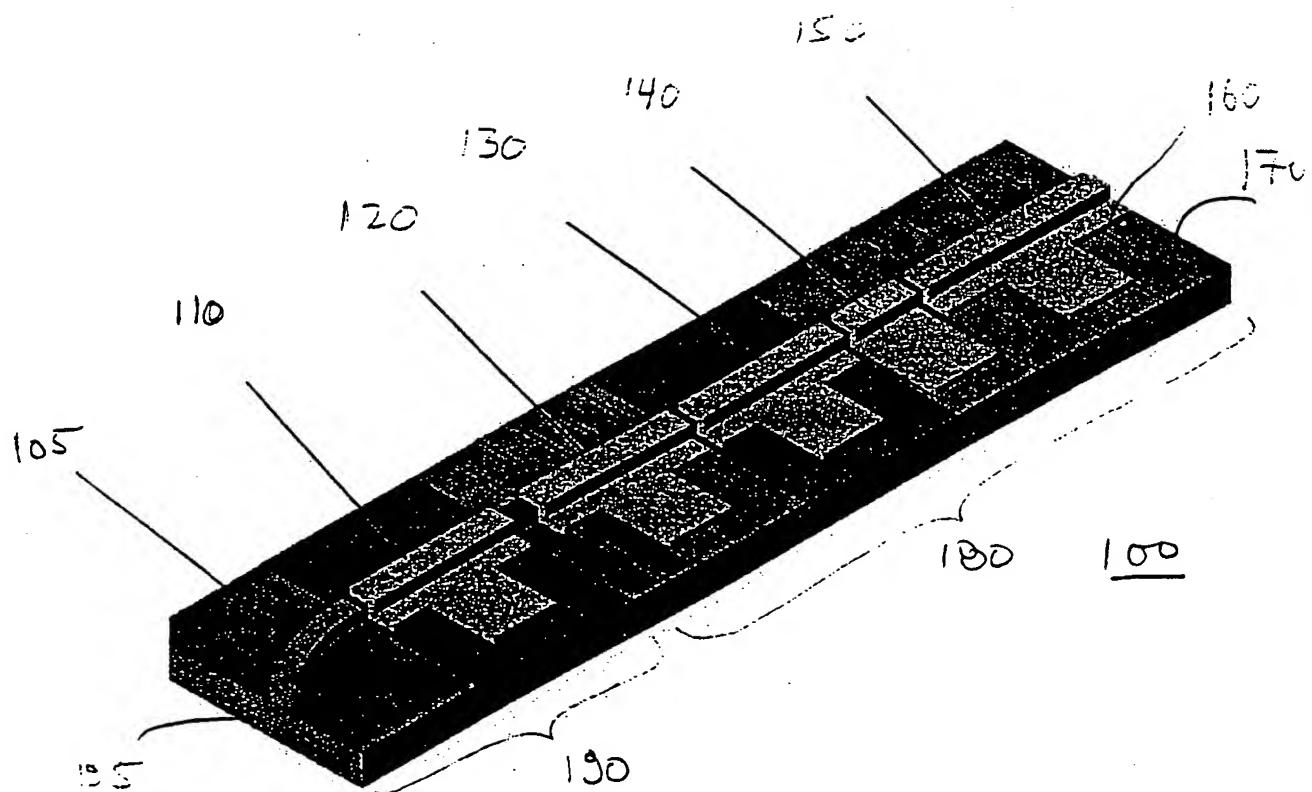


Figure 1A

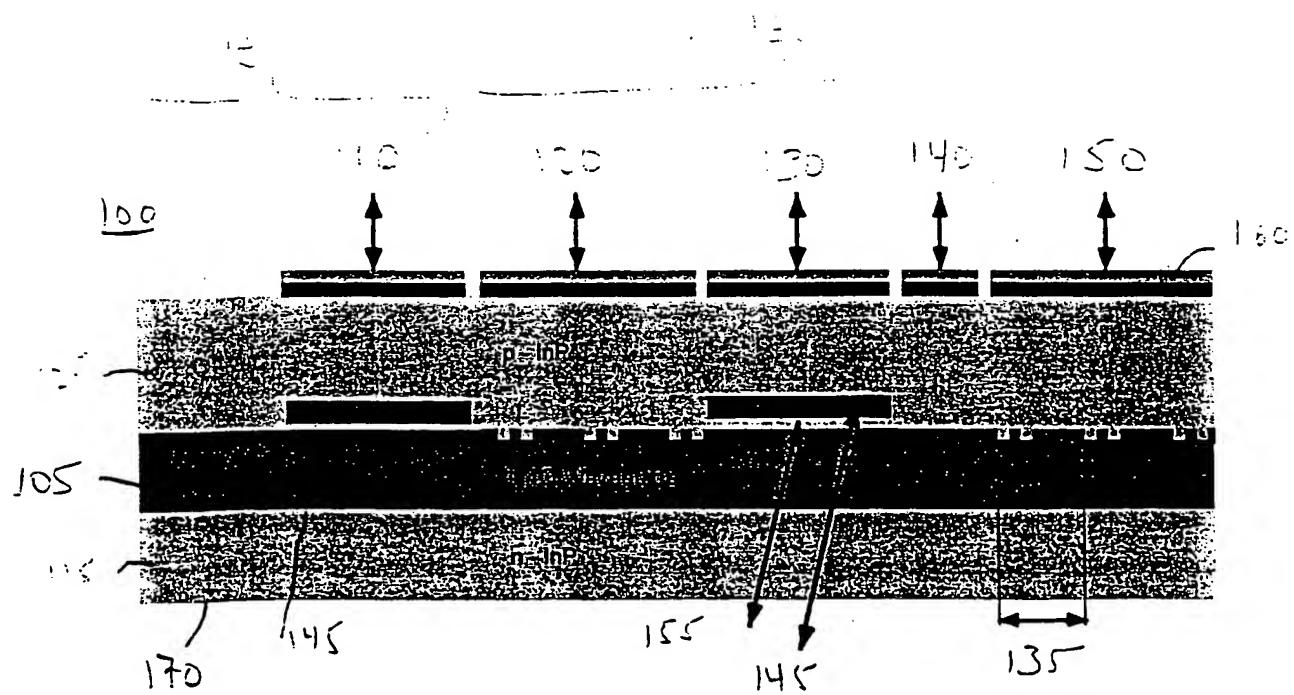


FIGURE 18

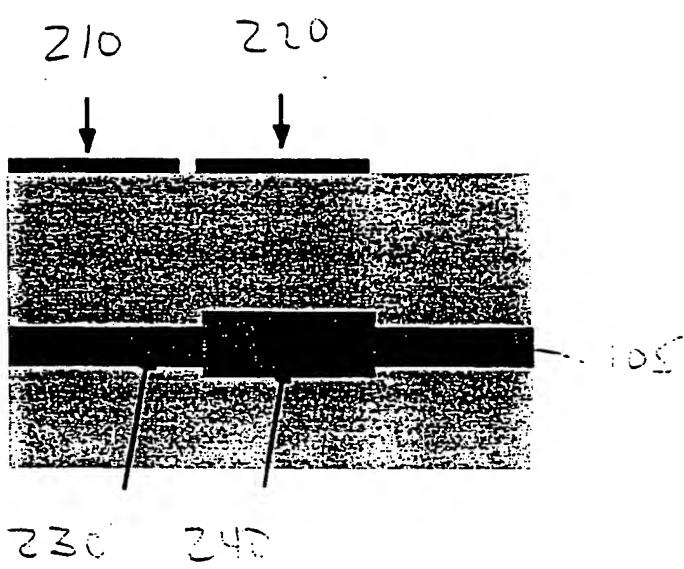


FIG. 2A

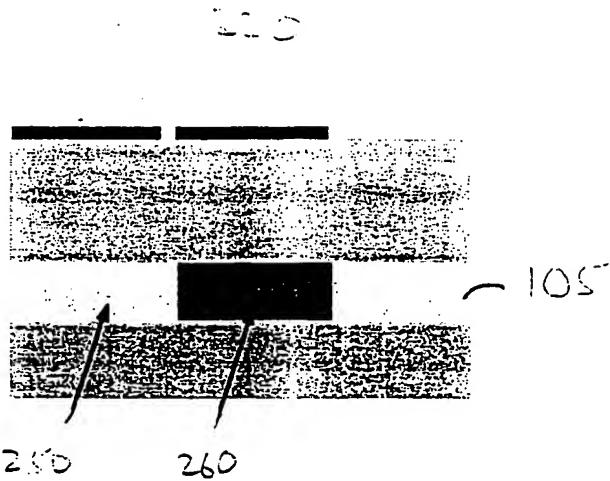
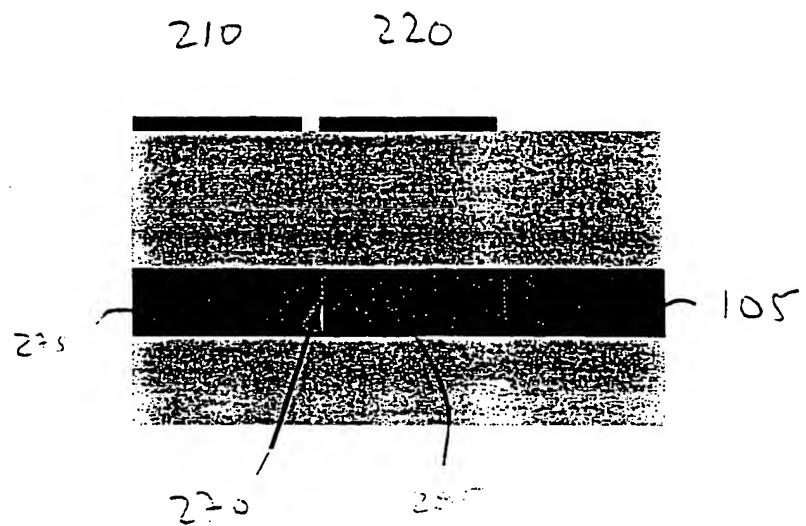


FIGURE 2B



2C

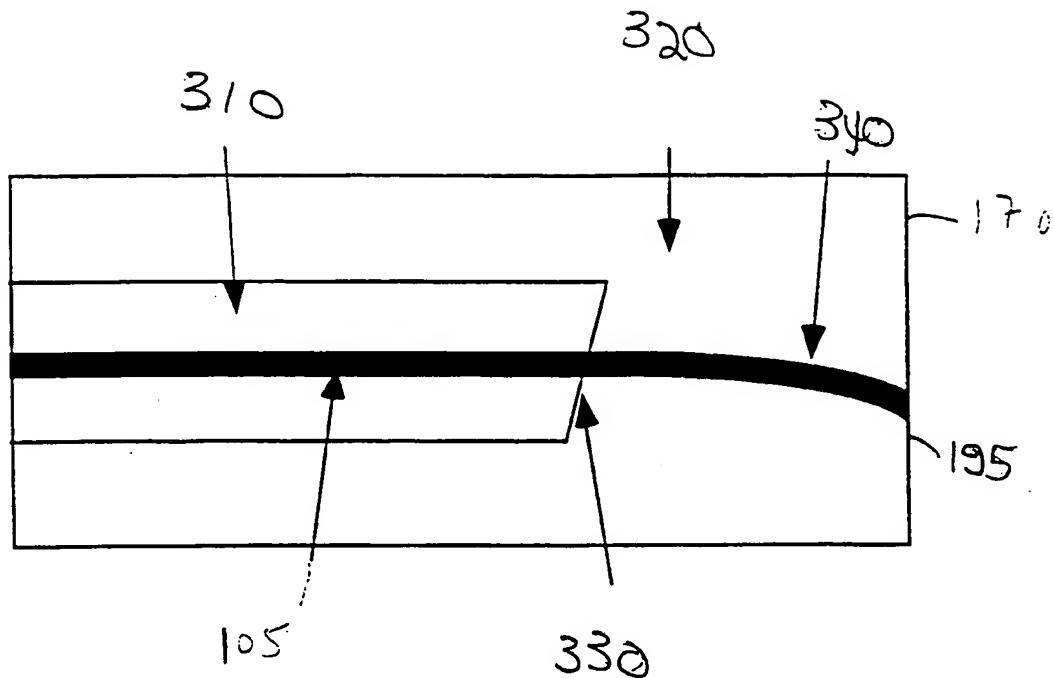
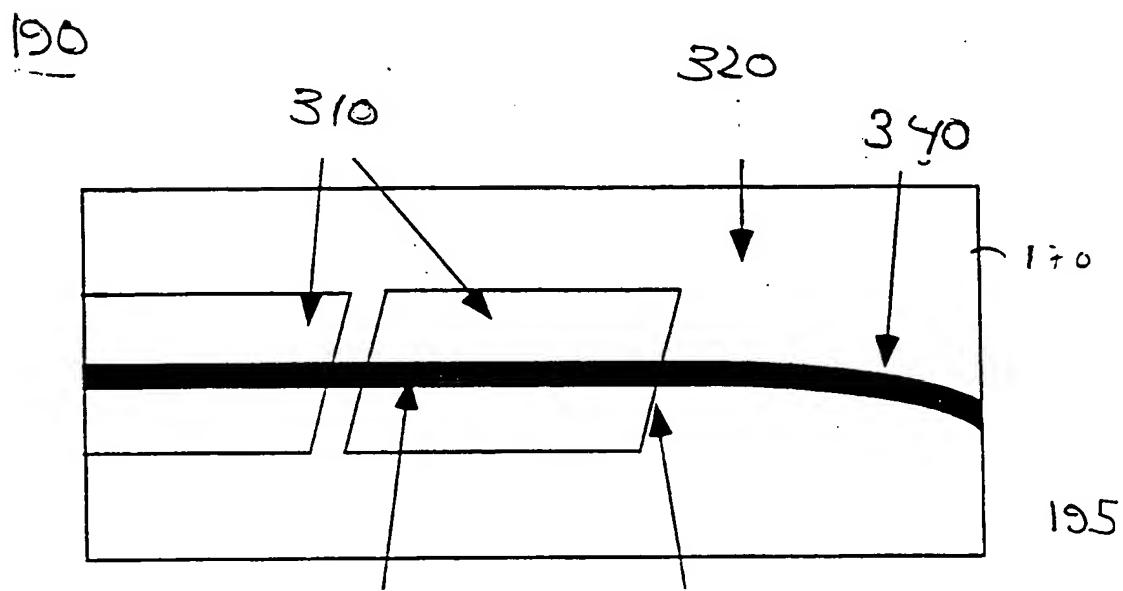


FIG. 3A



3B

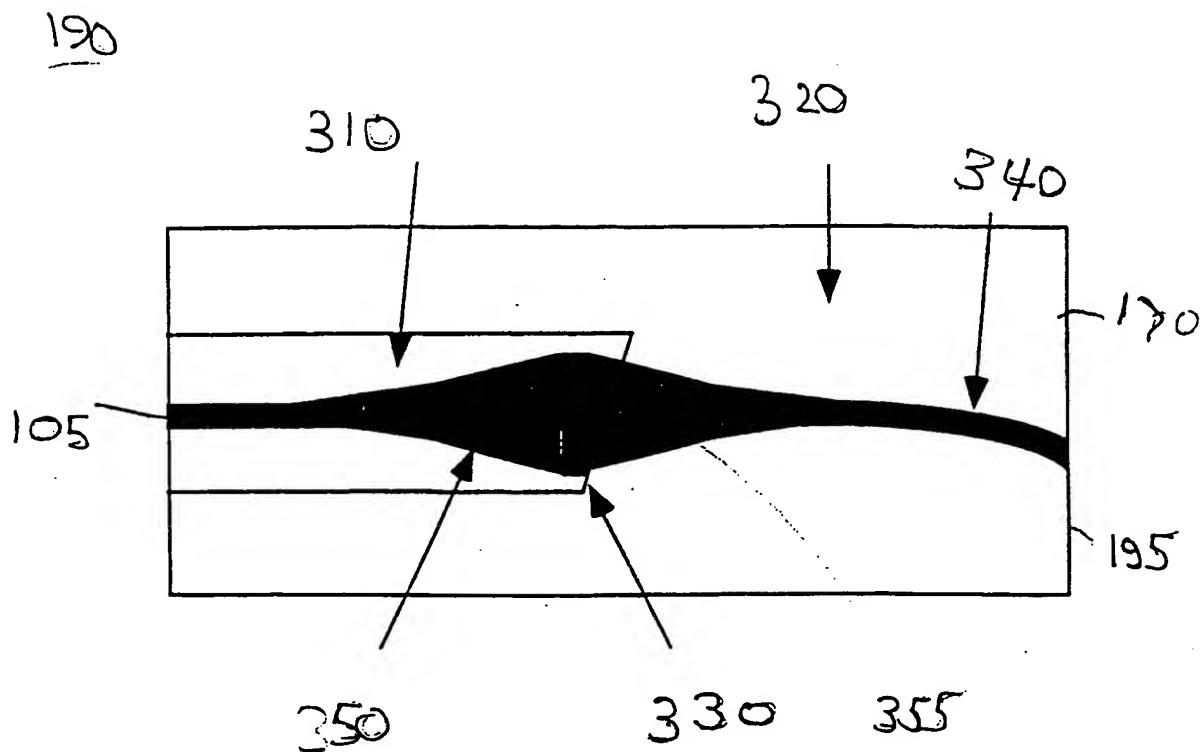


FIGURE 3C

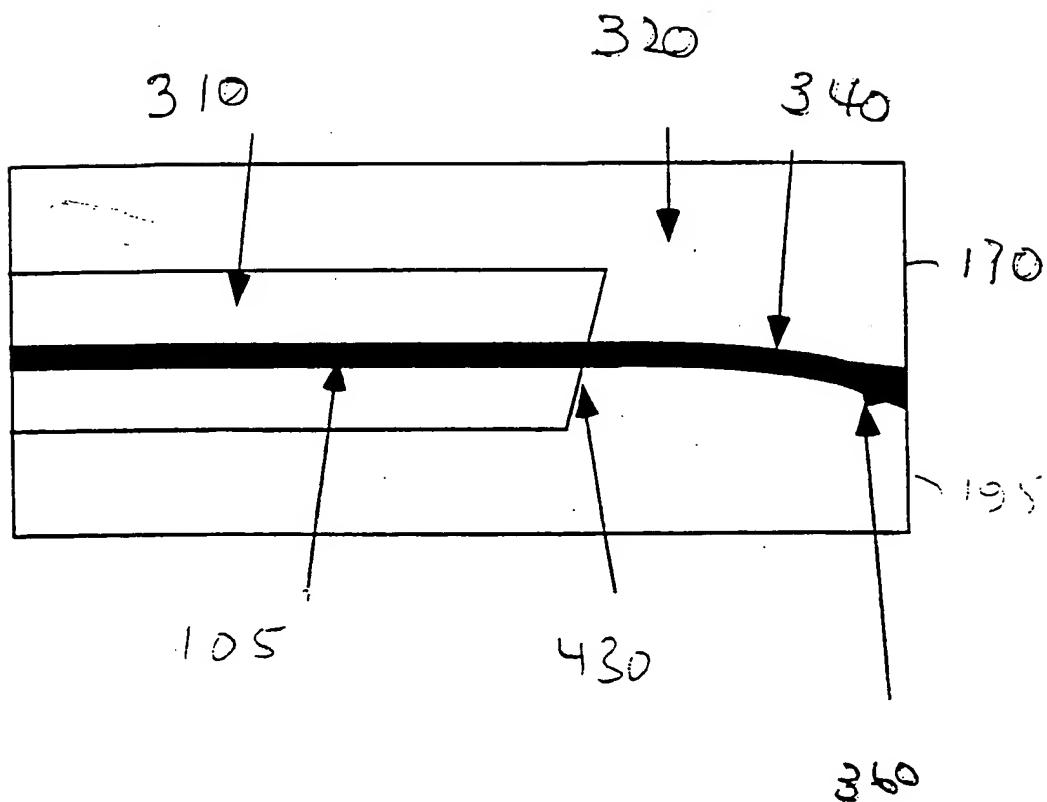


FIGURE 30

